



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7335
Job Sheet 212284



Part No: 647.7335

Job Qty: 1 pcs

Part Name: EC135 T2/P2 Lower Cutter Removable Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/19/20

Job Tracking No:

Due Date: 9/10/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 647.7300 REV.F IPP REV:A 2020.04.01 NEW ISSUE DD VERF:RQ IPP REV:B 2020.06.19 ASPER
DWG REV.F DD VERF:RQ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		9/10/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3 ✓		DAS
							Packaging 1 - 4		80
							Packaging 1 - 5		9-89
							Packaging 1 - 6		SEP 2 1 2020
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Container No: S301561



Part: 647.7335

Job No: 212284

Serial No/Batch: S301561

Revision:

Inspector:

Exp Date: 09/21/2020

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/21/20

Plex 8/19/20 8:46 AM Dart.lajeunesse.marie

120 QC 4	1 pcs	9/10/20	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	DAS
				QC 4 - 72	72 SEP 21 2020
				QC 4 - 74	9-89
				QC 4 - 75	
130 Packaging 3-1 - Stock - B4B	1 pcs	9/10/20	0.00 0.00	QC 4 - 78	
				QC 4 - 84	
				QC 4 - 80	
				QC 4 - 85	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	DAS
				Packaging 3 - 26 - B4B	72 SEP 21 2020
				Packaging 3 - 27 - B4B	9-89
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
135 DC - 1 - B4B	1 pcs	9/10/20	0.00 0.00	DC - 1 - B4B	DAS
				DC - 2 - B4B	21 SEP 21 2020

Plex 8/19/20 8:46 AM Dart.lajeunesse.marie

140 QC 21 - FG

1 pcs

9/10/20

0.00 0.00

QC 21 - FG - 21

DAS

SEP 21 2020

QC 21 - FG - 70

QC 21 - FG - 9

QC 21 - FG - 77

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP 647.7335

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.7335

140 - (QC21- Final Inspection - Work Order Release)

(017054)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
601.3902 ✓	Eye Bolt	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S287010 ✓
AN44-5A ✓	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S294746 ✓
MS21042L5 ✓	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S282357 ✓
NAS1149F0532P ✓	Washer (AN960-516L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S18057 ✓
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
600.1012 ✓	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S289573 ✓ (01/31/2021)
601.2045 ✓	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S288848 ✓ (12/17/2021)
647.0112 ✓	Strut Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S28631 ✓
647.7501 ✓	Lower Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S267991 ✓
647.7702 ✓	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S258643 ✓
93635A212 ✓	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S133297 ✓
AN3-11A ✓	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S228668 ✓
AN316C4R ✓	Nut, Jam	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S253429 ✓
AN4C7A ✓	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S251071 ✓
AN665-34R ✓	Clevis	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S235821 ✓
MS21042L08 ✓	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S285471 ✓
MS21042L3 ✓	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S294915 ✓
MS21042L4 ✓	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S292670 ✓
MS27039-08-13 ✓	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S283890 ✓
NAS1149C0432R ✓	Washer (AN960C416L)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S289426 ✓
NAS1149F0332P ✓	Washer (AN960-10L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S294913 ✓
NAS1149FN832P ✓	Washer (AN960-8)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S248080 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	9	0
	600.0991	1	10	0
	600.1012	1	22	0
	601.2045	1	14	0
	601.3902	2	38	0
	647.0112	2	78	0
	647.7501	1	16	0
	647.7702	2	30	0
	93635A212	4	57	0
	AN3-11A	2	131	0
	AN316C4R	2	67	0
	AN44-5A	2	15	0
	AN4C7A	2	148	0
	AN665-34R	2	54	0
	MS21042L08	2	790	0
	MS21042L3	2	1,232	0
	MS21042L4	2	1,993	0
	MS21042L5	2	376	0
	MS27039-08-13	2	95	0
	NAS1149C0432R	8	1,510	0
	NAS1149F0332P	4	1,713	0
	NAS1149F0532P	2	1,407	0
	NAS1149FN832P	4	1,239	0

Part Specifications

Specifications could not be found.

Plex 8/19/20 8:46 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

FW: 647.7306

Linda Lacelle <llacelle@dartaero.com>

Lun 2020-09-21 09:41

À : Nancy Decosse <ndecosse@dartaero.com>

3 x 647.7306 – ca prend juste 1 kit de magnabond dans chaque

Alors, 1 x 600.0990/0991 dans les 647.7326, et aucun dans les autres svp – not required

Merci!

From: Jacob Becker <jbecker@dartaero.com>

Sent: Monday, September 21, 2020 8:54 AM

To: Steven Drouin <sdrouin@dartaero.com>; David Duval <dduval@dartaero.com>

Cc: Konrad Sauve <ksauve@dartaero.com>; Linda Lacelle <llacelle@dartaero.com>

Subject: Re: 647.7306

Yes, it should only require one package of magnabond.

Regards,

Jacob Becker
Lead Sustaining Engineer

From: Steven Drouin <sdrouin@dartaero.com>

Sent: Monday, September 21, 2020 5:44:37 AM

To: David Duval <dduval@dartaero.com>; Jacob Becker <jbecker@dartaero.com>

Cc: Konrad Sauve <ksauve@dartaero.com>; Linda Lacelle <llacelle@dartaero.com>

Subject: RE: 647.7306

I already messaged Jacob on Friday

Still Waiting for a response

From: David Duval <dduval@dartaero.com>

Sent: Monday, September 21, 2020 8:43 AM

To: Jacob Becker <jbecker@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>

Cc: Konrad Sauve <ksauve@dartaero.com>; Linda Lacelle <llacelle@dartaero.com>

Subject: RE: 647.7306

Adding Jacob.

From: Linda Lacelle <llacelle@dartaero.com>

Sent: Monday, September 21, 2020 8:38 AM

To: David Duval <dduval@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>

Cc: Konrad Sauve <ksauve@dartaero.com>

Subject: RE: 647.7306

Anyone??????

From: Linda Lacelle
Sent: Friday, September 18, 2020 2:12 PM
To: David Duval <dduval@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>
Cc: Konrad Sauve <ksauve@dartaero.com>
Subject: RE: 647.7306
Importance: High

One question here – I need a response asap

All of the kits in the 647.7306 call up magnabond – shouldn't we just be providing 1 kit of magnabond for the whole 647.7306 and not 4 kits of magnabond???

From: David Duval <dduval@dartaero.com>
Sent: Friday, September 18, 2020 9:05 AM
To: Konrad Sauve <ksauve@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>
Cc: Linda Lacelle <llacelle@dartaero.com>; Michelle GagnonDonovan <mgagnondonovan@dartaero.com>
Subject: RE: 647.7306

I updated only 647.7306 to rev.G. I added 647.7341 to the kit.

Thanks.

David Duval

Production Engineering Supervisor

From: Konrad Sauve <ksauve@dartaero.com>
Sent: Friday, September 18, 2020 8:35 AM
To: David Duval <dduval@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>
Cc: Linda Lacelle <llacelle@dartaero.com>
Subject: RE: 647.7306

Guys can we have disposition on this before 12h00 today?

Thank you,

Konrad

From: Linda Lacelle <llacelle@dartaero.com>
Sent: Friday, September 18, 2020 8:24 AM
To: David Duval <dduval@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>
Cc: Michelle GagnonDonovan <mgagnondonovan@dartaero.com>; Konrad Sauve <ksauve@dartaero.com>
Subject: RE: 647.7306

I have 3 to ship this month, and this is not going to happen , if this doesn't get moving... \$43k

L

From: David Duval <dduval@dartaero.com>
Sent: Friday, September 18, 2020 8:17 AM
To: Linda Lacelle <llacelle@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>

Cc: Michelle GagnonDonovan <mgagnondonovan@dartaero.com>

Subject: RE: 647.7306

Hi.

By the look of it. They add 647.7341 in 647.7306 kit. (ECN 06496)

I could add it for now and wait until the ECR is corrected for the other.

Thanks

David Duval

Production Engineering Supervisor

From: Linda Lacelle <llacelle@dartaero.com>

Sent: Friday, September 18, 2020 6:47 AM

To: Steven Drouin <sdrouin@dartaero.com>; David Duval <dduval@dartaero.com>

Subject: RE: 647.7306

But it's still on hold???

From: Steven Drouin <sdrouin@dartaero.com>

Sent: Thursday, September 17, 2020 2:43 PM

To: David Duval <dduval@dartaero.com>; Linda Lacelle <llacelle@dartaero.com>

Subject: RE: 647.7306

This is approved David

Jason Gardiner Approved it 2 weeks ago, check in ECR

From: David Duval <dduval@dartaero.com>

Sent: Thursday, September 17, 2020 2:37 PM

To: Linda Lacelle <llacelle@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>

Subject: RE: 647.7306

Just got it the ECR16.

I will verify that tomorrow.

Steven, should the dwg be in the approve folder at this stage of the ECR?

From: Linda Lacelle <llacelle@dartaero.com>

Sent: Thursday, September 17, 2020 2:24 PM

To: David Duval <dduval@dartaero.com>

Cc: Steven Drouin <sdrouin@dartaero.com>

Subject: 647.7306

David – is this with you? Was released...I have some to ship next week.....helppppppppppppppppppppp